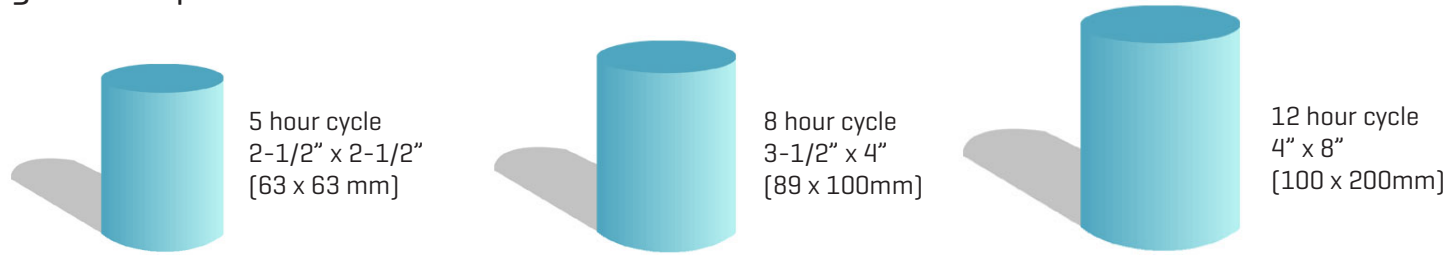


## Casting time depends on size of flask



The 5, 8, and 12 hour cycles only represent hold times and does not include ramp times.  
The recommended ramp time is approximately 9°F/5°C per minute.

# Casting Burnout Cycle

